

20-8240



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84255-01

Job Sheet 211374



Part No: 84255-01

Job Qty: 1 pcs

Part Name: Handle Bar Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/15/20

Job Tracking No:

Due Date: 7/31/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 84255 REV.2 IPP REV:A NEW ISSUE 19.12.03 JV VERF:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/31/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	688-6	
							Packaging 1 - 23	68	
							Packaging 1 - 24	SVD	
							Packaging 1 - 25	S.	
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S288636



Part: 84255-01

Job No: 211374

Serial No/Batch: S288636

Revision: REV.2

Inspector:

Exp Date:

Instructions:

Date: 07/17/20

62027
OLD PTO

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	7/31/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
130	Packaging 3-1 - Stock - B4B	1 pcs	7/31/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
140	QC 21 - FG	1 pcs	7/31/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 9

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Part Op **110** - PICK KIT
 Descriptions: **120** - INSPECT KIT
130 - Identify and Stock
140 - QC21- Final Inspection - Work Order Release

016549

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5287945
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251216
D5797-1	Spring, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5261453
D5797-2	Spring, RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5261453
D5799-043	Medium Handle Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276283
D5800-1	Handle Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5265129
D5801-1	Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5278787
MS21044N3	Nut	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5288994
NAS1149F0363P	Washer (AN960-10)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5075330

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-11A	4	214	0
	AN3-12A	2	92	0
	D5797-1	1	29	0
	D5797-2	1	25	0
	D5799-043	1	3	0
	D5800-1	2	12	0
	D5801-1	2	24	0
	MS21044N3	6	239	0
	NAS1149F0363P	10	515	0

Part Specifications

Specifications could not be found.

